



**THE DOW CHEMICAL COMPANY
SALES SPECIFICATION**

Date Printed: 2022-10-20

Effective Date: 2019-03-13

Supersedes Date:

Name: DOWSIL™ TB/TL/CER Sealant Trans White

Specification Number: 000000858149

| Shelf Life | | | | |
|------------------------|-------------------------------|------------------------------|-------------------|--------------------------------------|
| Container Type | Conditions of Handling | Conditions of Storage | Shelf Life | Deterioration Characteristics |
| All Approved Packaging | | Store BELOW 32C/90F | 900 Days | |

| Final Testing Requirements | | | | |
|--|--------------|-------------|---------------|-------------|
| Test and Test Condition | Limit | Unit | Method | Note |
| Tack free time | 25 Max | min | CTM0095 | |
| Extrusion rate | 220 — 460 | g/min | CTM0364 | |
| Flow | 0.20 Max | inch | CTM0062 | |
| Non Volatile Content, 5g/70C/24h/Al Cup | 92.0 Min | % | CTM0010 | |
| Durometer, 3d/RT | 20 Min | ShoreA | CTM0099 | |
| Tensile, 3d/RT | 220 Min | psi | CTM0137A | |
| Elongation, 3d/RT | 350 Min | % | CTM0137A | |
| 180 degree Peel Strength, Low Carbon Panel/SS Strips - 3d/RT | 14.0 Min | lb/in | CTM0293 | |
| 180 degree Peel Strength, Aluminum Panel/SS Strips - 3d/RT | 14.0 Min | lb/in | CTM0293 | |

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.

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