



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Heavy Duty 20 Spray Adhesive  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 06/05/12  
**Supersedes Date:** 01/12/11

**Document Group:** 26-9520-3

#### Product Use:

**Intended Use:** Adhesive aerosol  
**Specific Use:** Industrial Use

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Methyl acetate	79-20-9	25 - 35
N.J.T.S. Reg No. 4499600-6761	Trade Secret	20 - 30
Dimethyl ether	115-10-6	15 - 25
Hexane	110-54-3	10 - 20
Isobutane	75-28-5	5 - 10
Propane	74-98-6	5 - 10

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Aerosol

**Odor, Color, Grade:** Clear, Mild Solvent Odor

**General Physical Form:** Gas

**Immediate health, physical, and environmental hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure. May cause target organ effects. Contains a

chemical or chemicals which can cause birth defects or other reproductive harm.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Intentional concentration and inhalation may be harmful or fatal.

Single exposure, above recommended guidelines, may cause:

Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

**Target Organ Effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** Remove person to fresh air. Get immediate medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## 4.2 NOTE TO PHYSICIANS

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	-137 °F [ <i>Details: Propellant</i> ]
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
OSHA Flammability Classification:	Class IA Flammable Liquid

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.**

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available.

### 6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities.

### Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Do not pierce or burn container, even after use. No smoking while handling this material. Do not spray near flames or sources of ignition. Aerosol container contains flammable gas under pressure. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. For industrial or professional use only.

### 7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields

#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

#### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Select and use respiratory protection to prevent an inhalation exposure based on the results of an exposure assessment. Consult with your respirator manufacturer for selection of appropriate types of respirators.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Alkanes, C1-4	ACGIH	TWA	1000 ppm	
Dimethyl ether	AIHA	TWA	1880 mg/m3	
Dimethyl ether	CMRG	TWA	1000 ppm	
Hexane	ACGIH	TWA	50 ppm	Skin Notation*
Hexane	OSHA	TWA	1800 mg/m3	
Methyl acetate	ACGIH	TWA	200 ppm	
Methyl acetate	ACGIH	STEL	250 ppm	

Methyl acetate	OSHA	TWA	610 mg/m3
Propane	OSHA	TWA	1800 mg/m3

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

**SOURCE OF EXPOSURE LIMIT DATA:**

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Specific Physical Form:</b>	Aerosol
<b>Odor, Color, Grade:</b>	Clear, Mild Solvent Odor
<b>General Physical Form:</b>	Gas
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	-137 °F [ <i>Details: Propellant</i> ]
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Density</b>	0.75 g/ml
<b>Vapor Density</b>	2.97 [ <i>Ref Std: AIR=1</i> ]
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Specific Gravity</b>	0.73 - 0.77 [ <i>Ref Std: WATER=1</i> ]
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Nil
<b>Evaporation rate</b>	1.90 [ <i>Ref Std: ETHER=1</i> ]
<b>Hazardous Air Pollutants</b>	<=16.8 % weight [ <i>Test Method: Calculated</i> ]
<b>Volatile Organic Compounds</b>	<=603 g/l [ <i>Details: EU VOC content</i> ]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	77 % weight
<b>VOC Less H2O &amp; Exempt Solvents</b>	<=501 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>VOC Less H2O &amp; Exempt Solvents</b>	<=4.18 lb/gal [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>VOC Less H2O &amp; Exempt Solvents</b>	<=51.8 % [ <i>Test Method: calculated per CARB title 2</i> ]
<b>Viscosity</b>	<i>Not Applicable</i>
<b>Solids Content</b>	<=17.3 % weight

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

Heat

**10.2 Materials to avoid**

Strong oxidizing agents

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

**Substance**

Carbon monoxide  
Carbon dioxide  
Toxic Vapor, Gas, Particulate

**Condition**

During Combustion  
During Combustion  
During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

Facility must be capable of handling aerosol cans. Dispose of empty product containers in a sanitary landfill.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

**ID Number(s):**

62-4915-4920-0, 62-4915-4925-9

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - Yes    Pressure Hazard - Yes    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - Yes

## STATE REGULATIONS

Contact 3M for more information.

## CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 2 Flammability: 4 Reactivity: 0 Special Hazards: None  
Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

Section 1: Product name was modified.  
Section 1: Product use information was modified.  
Section 16: Disclaimer (second paragraph) was modified.  
Section 10: Hazardous decomposition or by-products table was modified.  
Section 8: Respiratory protection - recommended respirators information was modified.  
Page Heading: Product name was modified.  
Section 9: Density information was modified.  
Section 9: Vapor density value was modified.  
Section 9: Vapor pressure value was modified.  
Section 5: Flammable limits (UE) information was modified.  
Section 5: Flammable limits (LEL) information was modified.  
Section 5: Autoignition temperature information was modified.  
Section 5: Flash point information was modified.  
Section 9: Property description for required properties was modified.  
Section 9: Property description for optional properties was modified.  
Section 9: Specific gravity information was modified.  
Section 9: pH information was modified.  
Section 9: Melting point information was modified.  
Section 9: Solubility in water text was modified.  
Section 8: Respiratory protection - recommended respirators guide was modified.  
Section 9: Flash point information was modified.  
Section 9: Flammable limits (LEL) information was modified.  
Section 9: Flammable limits (UEL) information was modified.  
Section 9: Autoignition temperature information was modified.  
Section 2: Ingredient table was modified.  
Section 8: Exposure guidelines ingredient information was modified.  
Section 16: Web address was added.

Section 1: Address was added.  
Copyright was added.  
Company logo was added.  
Telephone header was added.  
Company Telephone was added.  
Section 1: Emergency phone information was added.  
Section 1: Emergency phone information was deleted.  
Company Logo was deleted.  
Copyright was deleted.  
Section 16: Web address heading was deleted.  
Section 1: Address line 1 was deleted.  
Section 1: Address line 2 was deleted.

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