

# 3M™ Series 20 Aerosol Spray Adhesives



# INDUSTRIAL- strength

adhesion.

# BOTTOM-LINE efficiency.



## Three versatile spray adhesives from the leader in adhesive technology.

3M™ Series 20 Aerosol Spray Adhesives are designed for industrial applications where keeping component costs down is key to the competitiveness of your product lines. Developed by a company you've known and trusted for years, these convenient general-purpose sprays deliver nearly all the performance of premium adhesives in three versatile, economical products. They're ideal for a wide range of woodworking, manufacturing and construction applications.

- Self-contained, highly portable dispensers go right to the job site without expensive equipment to set-up and maintain
- Low soak-in formulas with greater heat resistance than competitive adhesives ensure end-product quality
- Long open times help reduce waste and keep assembly lines moving
- High-solid formulas ensure better coverage
- All products meet CARB/OTC VOC requirements



**3M™ Woodworking 20 Spray Adhesive**  
**3M™ Foam & Fabric 24 Spray Adhesive**  
**3M™ Multi-Purpose 27 Spray Adhesive**



# Finally, high quality performance meets ECONOMY.



3  
3M™ Woodworking 20 Spray Adhesive is a high strength adhesive ideal for bonding laminates, veneers and many other woodworking projects.



4

## 3M™ Woodworking 20 Spray Adhesive

High strength, fast-grabbing adhesive forms powerful, permanent bonds in woodworking and other applications.

- Fast grab
- Bonds laminates, metals, plastics and more
- Variable width lace spray pattern ensures precise placement
- 3M ID # 62-4915-4920-0
- UPC # 00-051111-07861-7



5  
3M™ Foam & Fabric 24 Spray Adhesive is ideal for upholstery applications.

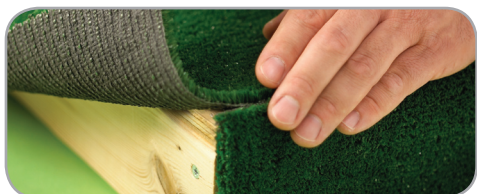


6

## 3M™ Foam & Fabric 24 Spray Adhesive

Fast-tack adhesive bonds foam to metal, wood and many other substrates—ideal for upholstery applications.

- Aggressive tack
- Foam-tearing strength
- Variable width lace spray pattern ensures precise placement
- 3M ID # 62-4923-4920-4
- UPC # 00-051111-07862-4



7  
3M™ Multi-Purpose 27 Spray Adhesive bonds a wide variety of lightweight materials, including fabrics, plastics, flexible foams, paper, cardboard and thin-gauge metals.



9

## 3M™ Multi-Purpose 27 Spray Adhesive

Extremely versatile adhesive is ideal for bonding paper, cardboard, fabrics, soft foams and many other lightweight materials.

- Fast tack
- Lightweight applications
- Mist spray pattern
- 3M ID # 62-4906-4920-9
- UPC # 00-051111-07832-7

## Product Information

Properties	3M™ Woodworking 20 Spray Adhesive	3M™ Foam & Fabric 24 Spray Adhesive	3M™ Multi-Purpose 27 Spray Adhesive
Open Time	1 min. to 30 min.	30 sec. to 30 min.	15 sec. to 10 min.
Heat Resistance °F	210+	170+	140+
T-Peel Strength (PIW)	12 lbs.	8 lbs.	4 lbs.
VOC Content	less than 55%	less than 55%	less than 55%
Approximate Coverage Per Can 1 gram dry wt/sq. ft	66 sq. ft.	67 sq. ft.	78 sq. ft.

For more information on 3M's full line of adhesives, including 3M™ Series 20 Aerosol Spray Adhesives, please visit [www.3M.com/adhesives](http://www.3M.com/adhesives) or call 1-800-362-3550.

**WARRANTY, LIMITED REMEDY, AND DISCLAIMER:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. User is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application. Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product

specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.



### Industrial Adhesives and Tapes Division

3M Center  
Building 225-3S-06  
St. Paul, MN 55144-1000  
1-800-362-3550  
[www.3M.com/adhesives](http://www.3M.com/adhesives)

3M is a trademark of 3M.  
Please recycle. Printed in USA.  
© 3M 2010. All rights reserved.  
78-9236-7210-5 Rev A