

DOWN **DOORS**





SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT



= WITH MAGNET



= PCS. PER PACKAGE



= COMBI SLOT



= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET

= HEXAGONAL SOCKET



= FRICTION



= WOOD / GLASS THICKNESS



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD



= FLAT HEAD



= STANDARD HINGE



= HEIGHT

= LENGTH



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



= LEFT VERSION



= EURO THREAD



= WITH SPRING



= SETTING CODE



= METRIC THREAD



= WITHOUT SPRING



= PCS. PER PAD



= PRE-INSERTED SCREW



= REVERSED SPRING



= CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



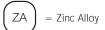
= SELF ADHESIVE



= WITH FLANGE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

MATERIALS



 $\left(ST \right) = Steel$

HSS = High Speed Steel

BR = Brass

ABS = Acrylonitrile
Butadiene
Styrene

ZAnk = Nickel-plated Zinc Alloy STzk = Zinc-plated Steel

 $\left(\begin{array}{c} AL \end{array}\right) = Aluminium$

(WD) = Wood

EVA) = Ethylene Vinyl Acetate

EP = ENGINEERING PLASTIC

+ (EP) = other engineering plastic available on request

SR = SOFT RUBBER

+ SR = other soft rubber available on request

(EPn) = Natural Engineering Plastic

EPc = Clear Engineering Plastic

(SRn) = Natural Soft Rubber

(EPw) = White Engineering Plastic

EPg = Grey Engineering Plastic

SRW = White Soft Rubber

(EPwg) = Water Green Engineering Plastic

EPa = Anthracite Engineering Plastic

(SRb) = Black Soft Rubber



FINISHES



= OTHER FINISHES AVAILABLE ON REQUEST

PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Middle Grey	RO	Red
AA	Natural	IJ	Light Grey	UT	T-Met 9007
AB	White	IL	Grey 20	UZ	T-Met
AE	White 9010	IN	Grey met. 26	WA	Bronzed
EA	Black	JB	Bright Aluminium	WI	Burnished
EC	Matt Black	JC	Aluminium - Chrome	XD	Satin-finished Steel
EE	Anthracite	JD	Matt Aluminium	YA	Nickel-plated
EW	Grey 9007	JE	Satin-finished Aluminium	YB	Bright Nickel-plated
FU	Gunmetal	JF	Aluminium - Brass	YC	Matt Nickel-plated
FV	Gunmetal V52	JG	Aluminium 5	YD	Satin-finished Nickel-plated
GR	Raw	JL	Aluminium PE 11	YQ	Black Nickel
НА	Brass-Plated	JM	Aluminium RAL 9006	Z 9	Black Zinc
НН	Tropicalized	КА	Chrome	ZA	Zinc alloy
HL	Raw Brass	КВ	Bright Chrome	ZN	Zinc-plated
НХ	Graphite	кс	Matt Chrome	ZQ	Bright Gold
IA	Grey	LD	Brown 8019	ZY	Titanum
IB	Metallic Grey	NN	Metallic Beige	ZZ	Clear

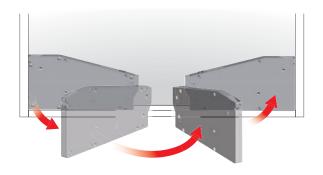




KIARO SKIN

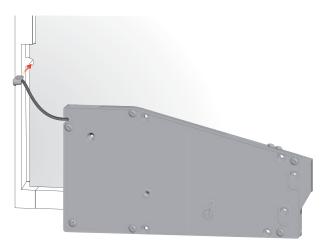


UNHANDED MECHANISM

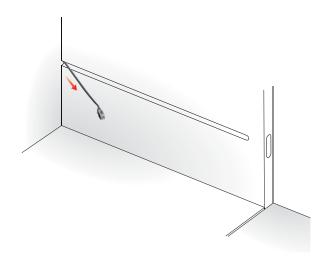


MECHANISM INSTALLATION

STEP 1



STEP 2





MECHANISM FIXING

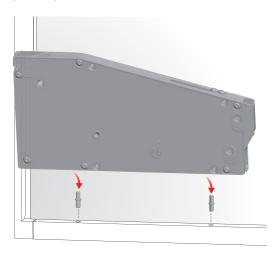
STEP 1

Stick on the back of the mechanism a double-sided tape. (NOT INCLUDED)



STEP 2

Fix the mechanism onto the cabinet by using the provided pins.

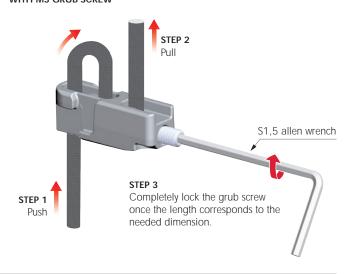


WIRE CUTTING

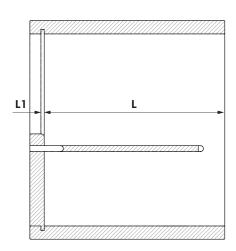


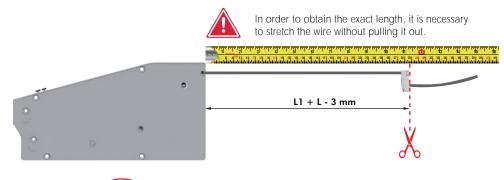
INSTRUCTIONS FOR WIRE CUTTING

INSERTION OF THE WIRE INTO THE END PART AND LOCKING WITH M3 GRUB SCREW



WIRE CUTTING WITH UNMOUNTED MECHANISM



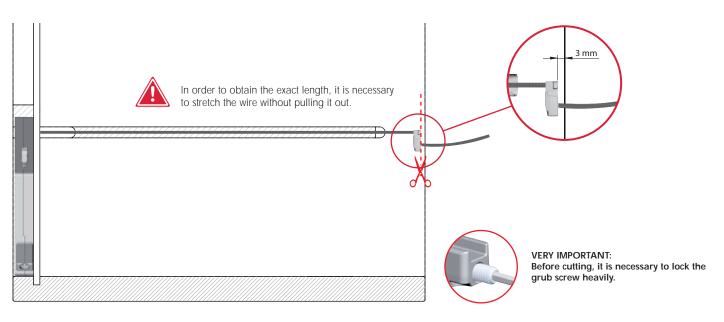




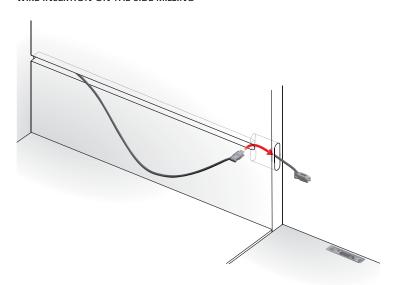
VERY IMPORTANT: Before cutting, it is necessary to lock the grub screw heavily.



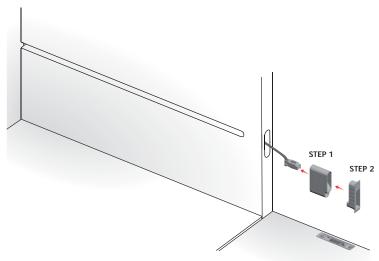
WIRE CUTTING WITH MOUNTED MECHANISM



WIRE INSERTION ON THE SIDE MILLING

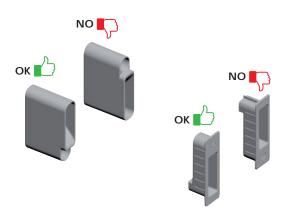


POSITIONING OF THE FRONTAL HOUSING INTO THE FRONT MILLING OF THE CABINET SIDE





Before positioning the frontal housing into the front milling of the cabinet side, it is recommended to verify its right direction.





STEP 1Insert partially the frontal housing.



STEP 2

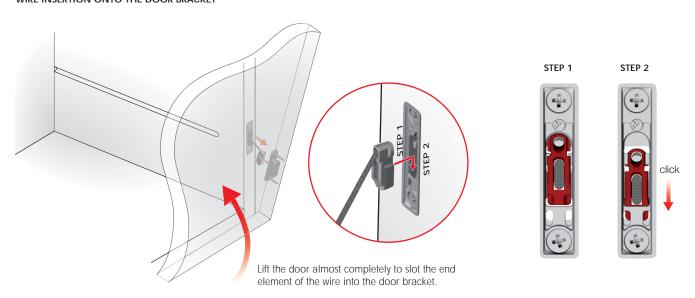
Complete the insertion by using the cover of the frontal housing.

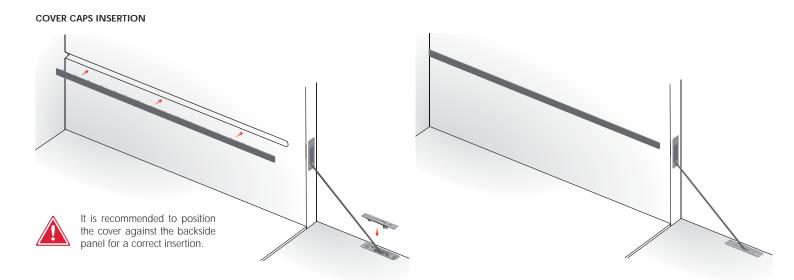




The recess of the two pieces makes the insertion into the front milling of the cabinet side easier.

WIRE INSERTION ONTO THE DOOR BRACKET

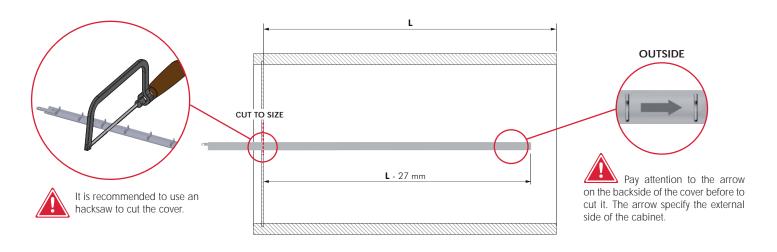






RULES FOR SIDE COVER CUT TO SIZE

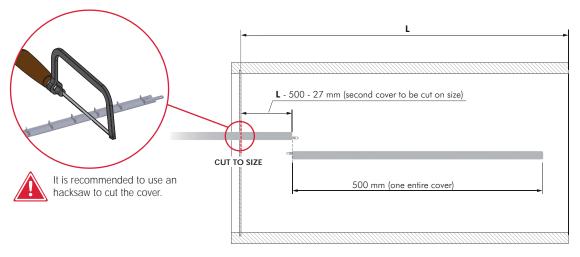
SIDE COVER CUT TO SIZE



SIDE COVER CUT TO SIZE FOR CABINET INTERNAL SPACE (L) > 527 mm



It is necessary to order 2 covers.



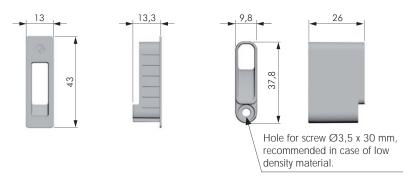
COVERS JUNCTION

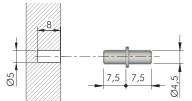
Make the junction before to apply the cover on the cabinet.





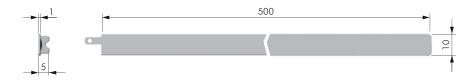
KIARO SKIN SIDE SUPPORTS

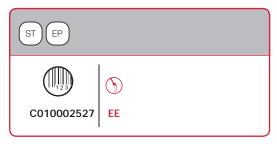






KIARO SKIN SIDE COVER





NOTE: the set includes all the components shown in the picture.





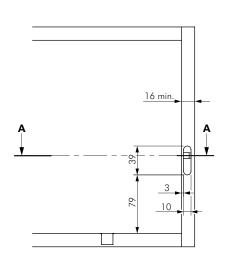


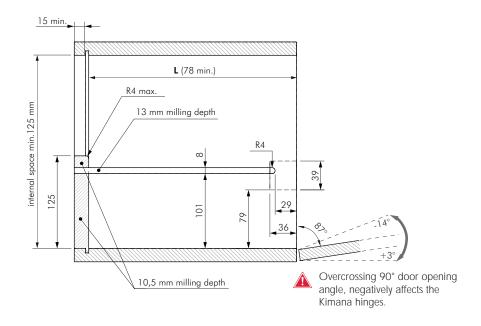
KIARO SKIN WITH KIMANA HINGE

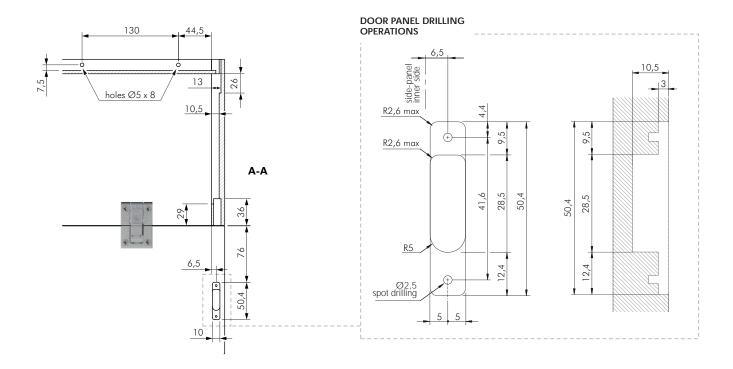




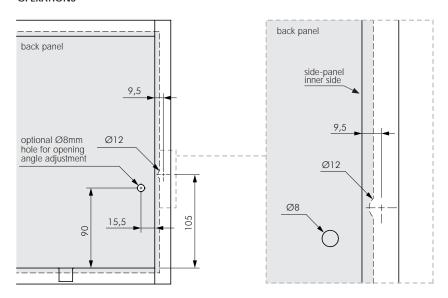
SIDE-PANEL DRILLING OPERATIONS







BACK-PANEL DRILLING OPERATIONS



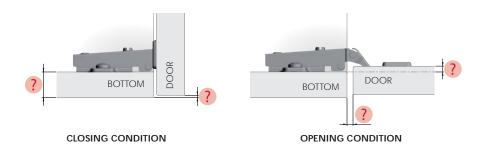


In case of door without handles it is recommended to use K Push Tech with buffer

KIARO SKIN WITH STANDARD UNSPRUNG HINGES



In case the hinges to be installed are not KIMANA hinges, please contact our technical department to receive the correct drilling plan. It is necessary to indicate all the values requested in the following diagram:







KIARO FOX





SIDE BRACKET FIXING

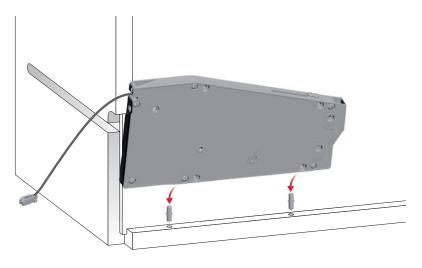


MECHANISM FIXING

 $\ensuremath{\mathsf{STEP}}\ 1$ -Stick on the back of the mechanism a double-sided tape. (NOT INCLUDED)

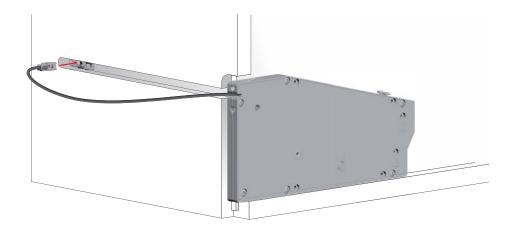


 $\ensuremath{\mathsf{STEP}}\ \ensuremath{\mathbf{2}}$ - Fix the mechanism onto the cabinet by using the provided pins.

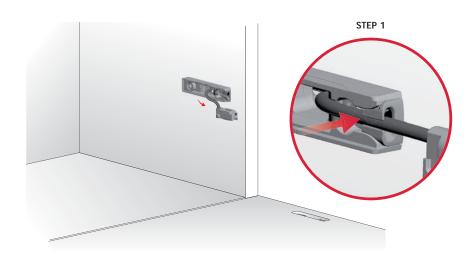




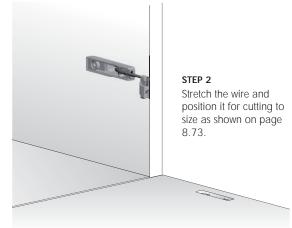
Insert the cable into the side bracket from the outside of the side panel.



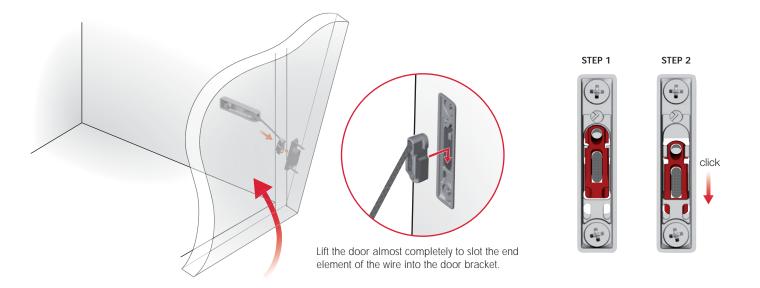
WIRE INSERTING INTO THE SIDE BRACKET



WIRE CUTTING



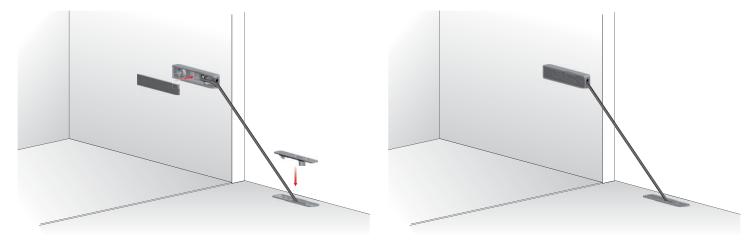
WIRE INSERTION ONTO THE DOOR BRACKET





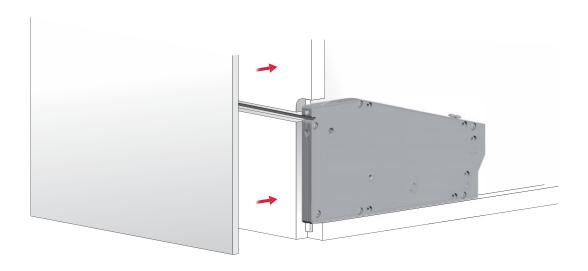


COVER CAPS INSERTION

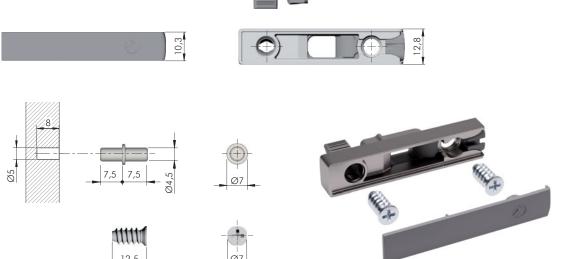


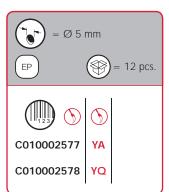
INSTALLATION ENDING

Mount the additional cover panel onto the side panel.



KIARO FOX SET





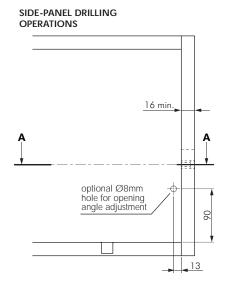
NOTE: The set includes the doublesided tape needed for the mechanism fixing onto the backside panel.

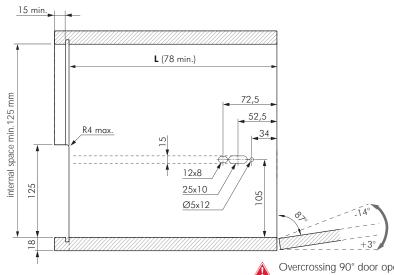




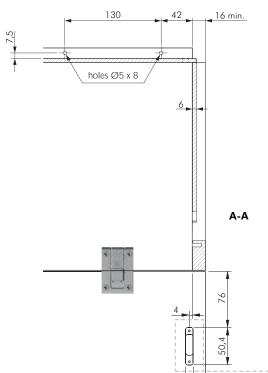
KIARO FOX WITH KIMANA HINGE



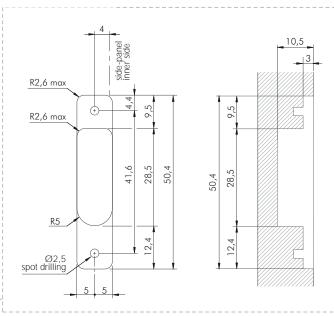




Overcrossing 90° door opening angle, negatively affects the Kimana hinges.

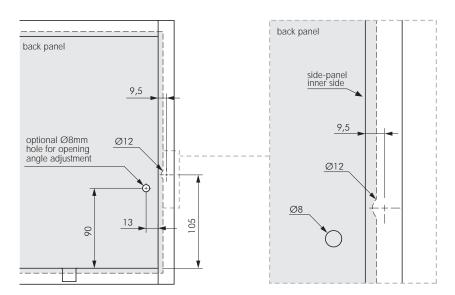


DOOR PANEL DRILLING OPERATIONS





BACK-PANEL DRILLING OPERATIONS



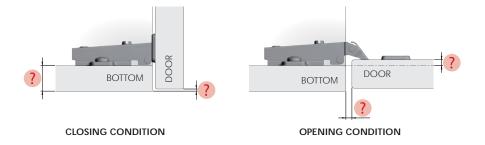


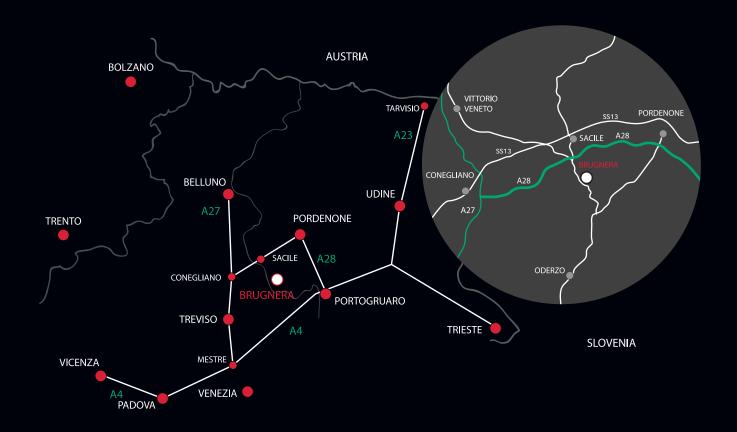
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KIARO FOX WITH STANDARD UNSPRUNG HINGES



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